

SAFETY DATA SHEET



Cookson Electronics ASSEMBLY MATERIALS

Fluxite Paste 450g

1. Identification of the preparation and of the company

Product name : Fluxite Paste 450g**Code** : 20423**Head Office** : **Cookson Electronics**
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Tel: +44(0)1483 758400
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Tel: +44(0)1483 758400
Fax: +44(0)1483 728837**Contact person** : shosken@cooksonelectronics.com**Material uses** : soldering

2 Hazards identification

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : C; R34
N; R50/53

Effects and symptoms

Inhalation

Inhalation of dust will produce irritation to gastro-intestinal or respiratory tract, characterised by burning, sneezing and coughing. Over-exposure by inhalation may cause respiratory irritation. May be fatal if inhaled.

Ingestion

May cause burns to mouth, throat and stomach.

Skin contact

Hazardous by the following route of exposure: of skin contact (corrosive).

Eye contactHazardous by the following route of exposure: of eye contact (corrosive).
Slightly hazardous by the following route of exposure: of eye contact (irritant).**Toxicity data**

Not available.

See section 11 for more detailed information on health effects and symptoms.

3 Composition/information on ingredients

Substance/preparation : Preparation

Ingredient name	CAS number	%	EC number	Classification
Europe zinc chloride	7646-85-7	10 - 15	231-592-0	Xn; R22 C; R34 N; R50/53
See section 16 for the full text of the R-phrases declared above				

Occupational exposure limits, if available, are listed in section 8.

The classifications listed, indicate the potential hazards of the ingredients

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4. First-aid measures

First-aid measures

- Inhalation** : Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately.
- Ingestion** : Get medical attention immediately. Wash out mouth with water. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Eye contact** : Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

See section 11 for more detailed information on health effects and symptoms.

5. Fire-fighting measures

Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : No specific fire or explosion hazard.
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is very toxic to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
halogenated compounds
metal oxide/oxides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

6. Accidental release measures

- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
- Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.
- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Refer to special instructions/safety data sheet. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Packaging materials

- Recommended** : Use original container.

8. Exposure controls/personal protection

Exposure limit values

<u>Ingredient name</u>	<u>Occupational exposure limits</u>
Europe zinc chloride	ACGIH TLV (United States, 1/2008). STEL: 2 mg/m ³ 15 minute(s). Form: Fume TWA: 1 mg/m ³ 8 hour(s). Form: Fume
Sweden zinc chloride	AFS 2005:17 (Sweden, 6/2007). TWA: 1 mg/m ³ 8 hour(s). Form: respirable dust
Denmark zinc chloride	Arbejdstilsynet (Denmark, 3/2008). Notes: calculated as Zn TWA: 0.5 mg/m ³ , (calculated as Zn) 8 hour(s). TWA: 0.5 mg/m ³ , (calculated as Zn) 8 hour(s). Form: fume
Norway zinc chloride	Arbejdstilsynet (Norway, 11/2007). TWA: 1 mg/m ³ 8 hour(s).
France zinc chloride	INRS (France, 12/2007). Notes: indicative exposure limits TWA: 1 mg/m ³ 8 hour(s). Form: fume
Netherlands zinc chloride	Nationale MAC-lijst (Netherlands, 7/2006). Notes: Administrative OEL, 8-h TWA: 1 mg/m ³ 8 hour(s). Form: fume
Germany	

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8. Exposure controls/personal protection

No exposure limit value known.

Finland

zinc chloride

Työterveyslaitos, Sosiaali- ja terveysministeriö (Finland, 8/2007).

TWA: 1 mg/m³ 8 hour(s). Form: fume

United Kingdom (UK)

zinc chloride

EH40/2005 WELs (United Kingdom (UK), 8/2007).

STEL: 2 mg/m³ 15 minute(s). Form: Fume

TWA: 1 mg/m³ 8 hour(s). Form: Fume

Austria

No exposure limit value known.

Switzerland

zinc chloride

SUVA (Switzerland, 1/2007). Notes: not temporary

TWA: 1 mg/m³ 8 hour(s). Form: respirable dust and fumes

Belgium

zinc chloride

Lijst Grenswaarden / Valeurs Limites (Belgium, 6/2007).

STEL: 2 mg/m³ 15 minute(s). Form: fume

TWA: 1 mg/m³ 8 hour(s). Form: fume

Spain

zinc chloride

INSHT (Spain, 1/2008).

STEL: 2 mg/m³ 15 minute(s). Form: fume

TWA: 1 mg/m³ 8 hour(s). Form: fume

Turkey

zinc chloride

NIOSH REL (United States, 6/2008).

STEL: 2 mg/m³ 15 minute(s). Form: Fume

TWA: 1 mg/m³ 10 hour(s). Form: Fume

Czech Republic

zinc chloride

178/2001 (Czech Republic, 12/2007).

STEL: 2 mg/m³ 15 minute(s).

TWA: 1 mg/m³ 8 hour(s).

Ireland

zinc chloride

NAOSH (Ireland, 8/2007).

OELV-15min: 2 mg/m³ 15 minute(s). Form: fume

OELV-8hr: 1 mg/m³ 8 hour(s). Form: fume

Italy

zinc chloride

ACGIH TLV (United States, 1/2008).

STEL: 2 mg/m³ 15 minute(s). Form: Fume

TWA: 1 mg/m³ 8 hour(s). Form: Fume

Estonia

zinc chloride

Sotsiaalminister (Estonia, 10/2007).

TWA: 1 mg/m³ 8 hour(s). Form: inhalable dust

Lithuania

zinc chloride

Del Lietuvos Higienos Normos (Lithuania, 10/2007).

TWA: 1 mg/m³ 8 hour(s). Form: alveolar

Slovakia

No exposure limit value known.

Hungary

No exposure limit value known.

Poland

zinc chloride

Ministra Pracy i Polityki Społecznej (Poland, 9/2007).

STEL: 2 mg/m³ 15 minute(s). Form: smokes

TWA: 1 mg/m³ 8 hour(s). Form: smokes

Slovenia

8. Exposure controls/personal protection

No exposure limit value known.

Latvia

No exposure limit value known.

Greece

zinc chloride

PD 90/1999 (Greece, 8/2007).

STEL: 2 mg/m³ 15 minute(s).

TWA: 1 mg/m³ 8 hour(s).

Portugal

zinc chloride

Instituto Português da Qualidade (Portugal, 3/2007).

STEL: 2 mg/m³ 15 minute(s). Form: fume

TWA: 1 mg/m³ 8 hour(s). Form: fume

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Exposure controls

- Occupational exposure controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: None assigned.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. <1 hours (breakthrough time): disposable vinyl
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Recommended: Face shield. EN 166 3 9 -B
- Skin protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: overall
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

General information

Appearance

- Physical state** : Solid. [Paste.]
- Colour** : Amber.
- Odour** : Characteristic.

Important health, safety and environmental information

- Solubility** : Very slightly soluble in the following materials: cold water and hot water.
- VOC content** : 0 % (w/w) [ISO % 11890-2]

10. Stability and reactivity

Stability	: The product is stable.
Conditions to avoid	: Avoid release to the environment. Refer to special instructions/safety data sheet.
Materials to avoid	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

Potential acute health effects

Inhalation	: May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.
Ingestion	: May cause burns to mouth, throat and stomach.
Skin contact	: Corrosive to the skin. Causes burns.
Eye contact	: Corrosive to eyes. Causes burns.
Acute toxicity	

Over-exposure signs/symptoms

Target organs	: Contains material which may cause damage to the following organs: lungs, cardiovascular system, upper respiratory tract, skin, eye, lens or cornea.
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12. Ecological information

Aquatic ecotoxicity

Product/ingredient name	Test	Result	Species	Exposure
zinc chloride	-	Acute EC50 164 to 170 ug/L Fresh water	Crustaceans - Calanoid copepod - Skistodiaptomus oregonensis - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	-	Acute EC50 100 ug/L Fresh water	Daphnia - Water flea - Daphnia magna - 12 hours	48 hours
	-	Acute EC50 81 to 94 ug/L Fresh water	Crustaceans - Calanoid copepod - Diaptomus leptopus	48 hours
	-	Acute EC50 73 to 82 ug/L Fresh water	Crustaceans - Calanoid copepod - Diaptomus leptopus	48 hours
	-	Acute EC50 52 to 94 ug/L Fresh water	Crustaceans - Cyclopoid copepod - Tropocyclops prasinus mexicanus - 0.54 mm	48 hours
	-	Acute LC50 0.21 mg/L Fresh water	Daphnia - Water flea - Daphnia magna - Neonate - <24 hours	48 hours
	-	Acute LC50 260 to 350 ug/L Fresh water	Daphnia - Water flea - Daphnia	48 hours

12. Ecological information

-	water Acute LC50 232.488 to 251.478 ug/L Fresh water	pulex - >=6 days Daphnia - Water flea - Daphnia pulex - Adult	48 hours
-	Acute LC50 210 ug/L Fresh water	Daphnia - Water flea - Daphnia magna - Neonate - <24 hours	48 hours
-	Acute LC50 205.31 ug/L Fresh water	Crustaceans - Water flea - Moina irrasa - Neonate - <24 hours	48 hours
-	Acute LC50 163 ug/L Fresh water	Daphnia - Water flea - Ceriodaphnia dubia - <4 hours	48 hours
-	Acute LC50 152.51 ug/L Fresh water	Crustaceans - Water flea - Moina irrasa - Neonate - <24 hours	48 hours
-	Acute LC50 127.7 to 151.9 ug/L Fresh water	Daphnia - Water flea - Ceriodaphnia dubia - <24 hours	48 hours
-	Acute LC50 100 ug/L Fresh water	Fish - Striped bass - Morone saxatilis - LARVAE	96 hours
-	Acute LC50 97 to 108 ug/L Fresh water	Fish - Chinook salmon - Oncorhynchus tshawytscha - Swim-up - 0.23 g	96 hours
-	Acute LC50 97 to 112 ug/L Fresh water	Fish - Rainbow trout,donaldson trout - Oncorhynchus mykiss - FRY - 2.36 to 3.01 g	96 hours
-	Acute LC50 95 to 159 ug/L Fresh water	Fish - Rainbow trout,donaldson trout - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling) - 7 months - 8.6 cm - 4.95 g	96 hours
-	Acute LC50 93 to 107 ug/L Fresh water	Fish - Rainbow trout,donaldson trout - Oncorhynchus mykiss - Swim- up - 0.17 g	96 hours
-	Acute LC50 92.88 ug/L Fresh water	Crustaceans - Water flea - Moina irrasa - Neonate - <24 hours	48 hours
-	Acute LC50	Crustaceans -	48 hours

12. Ecological information

	77.46 ug/L Fresh water	Water flea - Moina irrasa - Neonate - <24 hours	
-	Acute LC50 66 to 79 ug/L Fresh water	Fish - Rainbow trout, donaldson trout - Oncorhynchus mykiss - FRY - 2.36 to 3.01 g	96 hours
-	Acute LC50 59.24 ug/L Fresh water	Crustaceans - Water flea - Moina irrasa - Neonate - <24 hours	48 hours
-	Acute LC50 49.99 ug/L Fresh water	Crustaceans - Water flea - Moina irrasa - Neonate - <24 hours	48 hours
-	Acute LC50 30 ug/L Marine water	Fish - Inland silverside - Menidia beryllina - 14 days	96 hours
-	Chronic LOAEL 250 ug/L Fresh water	Daphnia - Water flea - Daphnia magna - Neonate - <24 hours	2 days
-	Chronic NEL 170 ug/L Fresh water	Daphnia - Water flea - Daphnia magna - Neonate - <24 hours	2 days
-	Chronic NOEC 0.275 mg/l Fresh water	Daphnia - Water flea - Daphnia magna - Neonate	48 hours
-	Chronic NOEC 40 ug/l Fresh water	Fish - Mozambique tilapia - Tilapia mossambica - 20 cm - 90 g	96 hours

Biodegradability

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

European waste catalogue (EWC) : 16 03 05* organic wastes containing dangerous substances

Hazardous waste : Yes.

14. Transport information

International transport regulations

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
ADR/RID Class	1759	Corrosive solid, n.o.s. (zinc chloride)	8	III	 	Hazard identification number 80 CEFIC Tremcard 80GC9-III
IMDG Class	1759	Corrosive solid, n.o.s. (zinc chloride)	8	III	 	Emergency schedules (EmS) F-A, S-B
IATA Class	1759	Corrosive solid, n.o.s. (zinc chloride)	8	III	 	Passenger and Cargo Aircraft Quantity limitation: 5 L Cargo Aircraft Only Quantity limitation: 60 L

PG* : Packing group

15. Regulatory information

EU regulations

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and take into account the intended product use.

Hazard symbol or symbols :



Corrosive, Dangerous for the environment

Risk phrases

: R34- Causes burns.
R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases

: S1/2- Keep locked up and out of the reach of children.
S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S29- Do not empty into drains.
S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.
S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
S61- Avoid release to the environment. Refer to special instructions/safety data sheet.

Contains

: zinc chloride 231-592-0

Product use

: Consumer applications, Industrial applications.

Other EU regulations

Child protection : Yes, applicable.

Tactile warning of danger : Yes, applicable.

Germany

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15. Regulatory information

Hazardous incident ordinance : Applicable. Category: 9a Dangerous for the environment.

Hazard class for water : 3 Appendix No. 4

Technical instruction on air quality control : TA-Luft Number 5.2.1: 89.9-90.1%

Italy

Emission control directive : Not classified.

16. Other information

Full text of R-phrases referred to in sections 2 and 3 - Europe : R22- Harmful if swallowed.
R34- Causes burns.
R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications referred to in sections 2 and 3 - Europe : C - Corrosive
Xn - Harmful
N - Dangerous for the environment

History

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Prepared by : Simon Hosken
Environmental, Health and Safety Manager

✔ Indicates information that has changed from previously issued version.

References

The Health and Safety At Work Act 1974, section 6.
Control of Substances Hazardous to Health (CoSHH) Regulations 2002 and its amendments.

Preparation contains solely TSCA and REACH 1907/2006 listed substances.

This safety data sheet has been prepared in accordance with the requirements of the Chemicals (Hazard Information and Packaging for Supply) Regulations 2002 which implement EC Directives 1999/45/EC and 2001/58/EC and their amendments.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.